

Handwritten signatures and initials at the top right of the page.

1b – Terreni e Fabbricati

Site	Site description	Land [sqm]	Ground Floor [sqm]	First Floor [sqm]
Lot A	Land north of Building North	22,185		
Lot B	Land west of Building North	2,315		
Lot C	Land west of D1 new building	13,463	317	142
Lot D	Building North	3,210	5,250	930
Lot E	FF-HT building-D2 building	10,107	3,785	600
Lot F	Main building	10,636	15,210	3,460
Lot G	Lab+techn. office building	4,424	3,140	
Lot H	Parking south of D1 (for public use)	3,526		
Lot I	Land for new D1 building	29,684		
Lot L	Parking south-east (for public use)	8,063		
		107,613	27,692	5,132



Handwritten notes and signatures on the right side of the site plan and aerial view, including 'fu', 'MB', and 'Linn Mills'.

1c – Dipendenti

ID # (paga)	Function
1	KAM 1
2	KAM 2
3	Main Scheduler 1
4	Main Scheduler 2
5	TP 1
6	TP 2
7	Wheel Engineer 1
8	Wheel Engineer 2
9	Wheel Engineer 3
10	Wheel Engineer 4
11	Wheel Engineer 5
12	Numerical Simulation Engineer
13	Group Controller
14	Head of Group Casting

KAM = Key Account Manager
 TP = Technical Project manager

Handwritten signatures and initials at the bottom right of the page, including 'MM' and a large signature.

Allegato 4

1a – Impianti e macchinari

Degating, X-Ray,

	name	Year of Installation	capacity	Supplier	notes
Degating	Smat 11	2012	1300 wheels/day	Makra	
	Smat 12	2012	1300 wheels/day	Makra	
X-Ray	RNS	1999	50sec FF wheels, 90 sec monobloc wheels	Xylon	in-line with Smat 12 including robot and other minors
v1	RX10	1999	50sec FF wheels, 90 sec monobloc wheels	Xylon	in-line with Smat 11 including robot and other minors

Flow Forming

	name	Year of Installation	wheels/day	WHERE	notes
	FF7	2008	1050	FF building	

machining lines

	name	Year of Installation	wheels/day	WHERE	notes
	29	2008	480	Arpi bldg (on rent)	
	30	2012	420	Arpi bldg (on rent)	
	31	2012	420	Arpi bldg (on rent)	

leak test & balancing

	name	Year of Installation	wheels/day	type	notes
	leak test	2016		Leonardo	

diamond cut machines

	name	Year of Installation	wheels/day	WHERE	notes
	TF 28-29	2014	300/400	DIAMOND CUT AREA	2 lathes and 1 robot

laser and pad printing machines

	name	Year of Installation	wheels/day	WHERE	notes
laser	laser 1	2014	48 pz/h (Audi Sport Logo)	Carpal building (on rent)	Arsys
pad printing	Teca	2021	31 pz/h (Audi Sport Logo)	Carpal building (on rent)	only audi sport logo